Quality Industrial Solutions in Wire, Cable and Tube Processing

Wire & Cable Strippers
Wire, Cable & Tubing Cutters
Wire Twisters
Infrared Heating Equipment
Reelers, Dereelers & Winders
Measuring Tools
FybRglass® Erasers

info@eraser.com | (315) 454-3237 | www.eraser.com
Our History

The Eraser Company, Inc. was founded in 1911, when Joseph Rush patented the innovative FybRglass® Eraser, which remains today as one of the many products manufactured and sold to customers around the world. Over time, uses for this versatile tool evolved to include the wire stripping preparation of magnet wire and electrical components, which opened a new field of opportunities for The Eraser Company, forever changing the Company’s past and its future.

The Eraser Company built a solid reputation as a global leader in the field of reliable and high-quality wire processing by developing and/or acquiring the following brands and product lines: Wybar® Electronics Division (electronic component lead forming); Glo-Ring® & Luxtherm® Divisions (infrared heat shrinking/curing tools); Power Brush® wire wheels (magnet wire stripping); RemarCable® series (coaxial/semi-rigid cable stripping); the AB and WC series cutting machines (automatic wire and tube cut-to-length machines).

Adding to this esteemed collection of offerings is its newest and most versatile product series to date: The patented M700 Modular series. This platform provides complete scalability and flexibility in material processing by allowing the user to easily interchange units in and out of the system.

The company has simultaneously built on its reputation as a globally recognized innovator and manufacturer of the highest quality industrial products as well as its excellence in customer service. As a validation of these strengths, The Eraser Company became an ISO9001 registered manufacturer in 1996, a designation which has been maintained to the present day.

Our Future

Today, Eraser continues to provide superior industrial processing solutions to a broad customer base around the world. We are eager for the many new and exciting opportunities on the horizon. In the coming years we will continue to introduce state-of-the-art equipment to the market.

President’s Message

The Eraser Company has a profound and meaningful history and a bright, exciting future. For over 110 years, we’ve fostered a culture of learning, discovery, and personal growth, which has enabled us to develop the expertise and tools vital to the success of our customers.

Our pursuit of excellence enables our customers to continue to experience the same superior service and quality products they have come to expect from The Eraser Company. As an Eraser customer you are a partner in shaping our future. As we look toward the future together, keep an eye out for more new and exciting innovations from Eraser that meet the needs of a modern wire, cable, and tube processing environment.

Thank you for your business,
Thank you for your interest in The Eraser Company! Find our most popular categories here:

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5/02/2023
The M700 Modular Series is a convenient concept in wire and tube processing. With the modular design, you can quickly switch between wire, small tube and large tube processing.

The M700 Modular Series is a compact table top system designed to cut various wire and tubing material to repeatable accurate lengths by using a choice of multiple style cutting modules that can be used with or without the feeder module.

**M700C - Modular Series Controller**

**Specifications**
- Max. material size: 1-1/8" OD (28.6 mmø)
- Max. cut length: 99,999" (99,999cm)
- Min. cut length: 0.1" (.254cm)
- Tolerance (w/ M700F): +/-0.005" (0.13mm)
- Dimensions: 16"L x 9.5"W x 8"H (406.4mm x 241.3mm x 203.2mm)
- Weight: 14.5 lbs. (6.6kg)

**Ordering Information**
- AR3300 (M700C): 100V - 240VAC @ 50/60Hz
- Optional Foot Switch: IR3323
- Optional Job Manager Software Application: IR3325
- Optional Feeder: M700F (AR3400) Feeder

**M700F - Modular Series Feeder**

**Specifications**
- Max. material size: 1-1/8" OD (28.6 mmø)
- Max. programmable Qty: 99,999
- Tolerance: +/-0.005" (0.13mm)
- Module Dimensions: 16"L x 7.25"W x 8"H (406.4mm x 184.2mm x 203.2mm)
- Weight: 21.25 lbs. (9.7kg)

**Ordering Information**
- AR3400 (M700F): Requires M700C Controller
- Required Bushings for M700F: IR3447
- Replacement Feed Belt: PR1029
- Optional Material Length Stop: IR3324

Eraser Company Inc. • Syracuse, NY USA • Ph: 315-454-3237 • info@eraser.com • www.eraser.com • Fax 315-454-3090
### M700 Modular Series

#### M700TW - Tubing & Wire Cutter

**Specifications**
- Max. Tube Size: 3/8" OD (9.5mm)
- Max. Copper Wire Size: Stranded 10AWG (2.59mm)
- Solid 12AWG (2.06mm)
- Max. Cut Length: 99,999" (99,999cm)
- Min. Cut Length: 0.1" (0.254cm)
- Module Dimensions: 16"L x 7.25"W x 8"H
  
  (406.4mm x 184.2mm x 203.2mm)
- Weight: 17.5 lbs. (8.0kg)

**Air Supply Required:** 90 PSI (6.2 bar)

**Ordering Information**
- AR3500 (M700TW): Requires M700C Controller
-Req. Bushings* for M700TW (3/16"-13/32")... IR3540
-Req. Bushings* for M700TW (1/32"-5/32")... IR3550

#### M700ST - Small Tube Cutter

**Specifications**
- Max. Material Size: 1/2" OD (12.7mm)
- Max. Cut Length: 99,999" (99,999cm)
- Min. Cut Length: 0.1" (0.254cm)
- Module Dimensions: 16"L x 7.25"W x 8"H
  
  (406.4mm x 184.2mm x 203.2mm)
- Weight: 21.00 lbs. (9.6kg)

**Ordering Information**
- AR3600 (M700ST): Requires M700C Controller
-Req. Bushings* for M700ST (3/16"-17/32")... IR3643
-Req. Bushings* for M700ST (1/32"-5/32")... IR3644

- Replacement Steel Cutting Blade: PR0975
- Replacement Drive Belt: PG1595
- Optional Carbide Cutting Blade: PR0976
- Optional Ceramic Cutting Blade: PR0977

#### M700LT - Large Tube Cutter

**Specifications**
- Material Size: 1/2" to 1-1/8" OD (12.7 to 28.6mm)
- Max. Cut Length: 99,999" (99,999cm)
- Min. Cut Length: 0.1" (0.254cm)
- Module Dimensions: 16"L x 7.25"W x 8"H
  
  (406.4mm x 184.2mm x 203.2mm)
- Weight: 23.00 lbs. (10.5kg)

**Ordering Information**
- AR3700 (M700LT): Requires M700C Controller
- Required Bushings* for M700LT... IR3731

- Replacement Cutting Blade: IR1296
- Replacement Drive Belt: PG1595
- Optional Carbide Cutting Blade: IR1390

#### M700HW - Hard Wire Cutter

**Specifications**
- Material Size: 0.010" to 0.055" OD (0.25 to 1.4mm)
- Max. Cut Length: 99,999" (99,999cm)
- Min. Cut Length: 0.0250" (0.635cm)
- Module Dimensions: 16"L x 7.25"W x 8"H
  
  (406.4mm x 184.2mm x 203.2mm)
- Weight: 21.00 lbs. (9.5kg)

**Ordering Information**
- AR3800 (M700HW): Requires M700C Controller
- Required Bushings* for M700HW... IR3813

- Hard Wire Blade Set: IR3812
- Pin and Spring Kit: IR3828

*Material Sample Required for Sizing Bushings

For more M700 info and feed rates, visit: eraser.com/M700
**FybRglass® Erasers and Brushes**

Eraser Cleaning and Burnishing brushes are made from coarse or fine grade FybRglass®. These tools are suitable for a wide variety of cleaning, burnishing and polishing applications including electrical contact cleaning, mold cleaning, rust removal, deburring small metal parts, erasing printing marks, cleaning contact pads and fingers of printed circuit boards, and much more.

**Pen Type Erasers**

**Ordering Information**

**FybRglass® Eraser and Refills (With Pen Clip)**

AA0120...... (Red) Metal Body with Fine FybRglass®
AA0019....... Fine FybRglass® refills (packet of 25)

AA0020.. (Blue) Metal Body with Coarse FybRglass®
AA0014..... Coarse FybRglass® refills (packet of 25)

**Eraser Stick Brushes**

**Ordering Information**

**Stick Brushes, 5-1/2” long (140mm)**

AA0104 (BR0/F)........... Fine stick brush 1/4” OD (6mmø), (red)
AA0022 (BR1/F)........... Fine stick brush 5/8” OD (16mmø), (red)
AA0023 (BR2/F)........... Fine stick brush 1” OD (25mmø), (red)
AA0130 (BR0/C).........Coarse stick brush 1/4” OD (6mmø), (blue)
AA0129 (BR1/C).........Coarse stick brush 5/8” OD (16mmø), (blue)
AA0128 (BR2/C).........Coarse stick brush 1” OD (25mmø), (blue)

**BR9 PCB Board Brush**

Hand held power brush for cleaning and burnishing non-populated printed circuit boards or large areas.

A gentle brushing action will remove oxidation from copper and soldered surfaces. No water or solvent is required.

The cleaning surface of the BR9 measures 2” x 3.5” (51mm x 89mm)

**Ordering Information**

AA0026 (BR9)......... Hand brush, fine grade FybRglass®
**RTC1 Rigid Tubing Cutter**

**Specifications**
- Max. Material size: 7/16" OD (11.1mm)
- Min. Material size: 1/8" ID (3.18mm)
- Max. cut length: unlimited
- Min. cut length: 2.00" (50.8mm)

**Ordering information**
- AR1411 (RTC1): 120V, 60Hz
- IR1832 Cutting Discs: 2 Required per Machine
- IR1809: Bushing Set
- PR1026: Replacement Drive Belt

*Designed to cut material such as copper, aluminum and mild steel, this cutter is the perfect tool for rigid tube cutting.*

**FTC1 Flexible Tubing Cutter**

**Specifications**
- Material size: 1 1/8" to 1/4" (28.6mm - 6.4mm)
- Max. cut length: unlimited
- Min. cut length: 2.00" (50.8mm)

**Ordering information**
- AR1421 (FTC1): 120V, 60Hz
- IR1807: Bushing Set
- IR1296: Cutting Blade
- PR1026: Flat Belt

*Designed to cut material such as tygon, radiator hose, flexible PVC, polyurethane, silicone, nylon PTFE, FEP and PFA to length, this cutter is the perfect tool for flexible tube cutting.*
Eraser manufactures an array of industrial-grade cutters suitable for cutting a wide range of materials. Designed to fit your specific application, material, and budget, Eraser cutters are available in automatic and semi-automatic, bench and portable.

**WC601A Variable Speed Cutter**

- **Specifications**
  - Max. material size: 0.375” OD (9.5mmø)
  - Min. cut length: 0.1” (2.54mm)
  - Tolerance: under 2”, +/-0.01; over 2”, 1% or better dep. on material and feed rate
  - Batching: up to 99 programmable batches
  - Kits: 10 programmable kits

- **Ordering Information**
  - AR7121 (WC601A): 120V 60Hz, 90 PSI Dereeler optional (DE400 or DE700); see Dereeler section for details.

**WC601B Rotary Blade Tubing Cutter**

- **Specifications**
  - Max. material size: 0.500” (12.7mm) thick
  - Min. cut length: 0.1” (2.54mm)
  - Tolerance: under 2”, +/-0.01; over 2”, 1% or better dep. on material and feed rate
  - Batching: up to 99 programmable batches
  - Kits: up to 10 programmable kits

- **Ordering Information**
  - AR7131 (WC601B): 120V 60Hz Dereeler optional (DE400 or DE700); see Dereeler section for details.

**WC601D Rotary Blade Tubing Cutter**

- **Specifications**
  - Material: 1/2” to 1 1/8” OD (12.7 to 28.5mmø)
  - Min. cut length: 0.100” (2.52mm)
  - Tolerances: Repeatability: +/- 0.005” (0.13mm) to 5% of total length; dependent on material and dereeling system.
  - Kitting: Up to 10 programmable kits (depending on available memory)
  - Batching: Up to 99 programmable batches
  - Feed Rate: 10.4” (264mm) per second

- **Ordering Information**
  - AR7151 (WC601D): 120V, 60Hz Dereeler optional (DE100 or DE700); see Dereeler section for details.
WC302 Auto Wire & Tube Cutter

Specifications
Max. material size 
Tubing: 0.281” OD (9/32) (.713cm)
Wire: 12 AWG (.233cm) (stranded) or 14AWG (.162cm) solid
Max. cut length .................. 99,999” (or 99,999cm)
Min. cut length .................. “0.050” (.127cm)
Tolerance .......... At cut lengths under 2” on most materials, the tolerance is ±0.01” (.025cm). All other cut length tolerances are 1% or better dependent on material and feed. Programmable length compensation of ±99% is built into the unit to accommodate unusual materials.
Batching................................ Up to 99 programmable

Ordering information
AR7211 (WC302) ................. Wire & Tube Cutter 120V, 60HZ

CS800 Automatic Cutter & Stripper

Specifications
Max. material size ................ 10AWG (2.58mm)
Min. material size .................. 30AWG (.25mm)
Max. cut length .................. 65,530 inches, 99,999cm
Min. cut length .................. 0.1” (2.54mm)
Max. strip lengthUp to 4.0 inches (10.2cm)-wire dependent
Min. cut length .................. 0.1” (2.54mm)
Tolerance .................. Up to 1% - wire dependent
Batching................................ Up to 67 batches

Ordering information
AR7201 (CS800) ..................... Wire Cut & Strip 120V
IR1791 .................................. .035 ID bushings
IR1792 .................................. .047 ID bushings
IR1797 .................................. .057 ID bushings
IR1793 .................................. .098 ID bushings
IR1794 .................................. .116 ID bushings
IR1798 .................................. .151 ID bushings
IR1799 .................................. .203 ID bushings
IR1795 .................................. .250 ID bushings

MMC71 Multi-Material Cutter

Specifications
Max. material size .................. 0.1875” (4.76mm) thick
3.3” (84mm) wide, 14 AWG (1.63mm) stranded,
16 AWG (1.29mm) solid
Max. cut length .................. 99,999” (or 99,999cm)
Min. cut length .................. 0.100” (.25cm)
Tolerance .............. +/- 0.005” (0.13mm) to 5% of total length dep. on material and dereeling system
Batching................................ up to 99 programmable batches
Kits ................................. up to 10 kits (depending available memory)

Ordering information
AR0071 (MMC71) ......................... 120V 60Hz
HCA20 Wire & Cable Cutter

This air-operated cutter uses a guillotine-style blade to quickly shear wire and cable up to 1.25” in diameter.

Specifications
Max. blade opening .................. 1.25” diameter (31.75mm)
Min. material size .................. 0.010” diameter (0.254mm)

Ordering information
AR0291 (HCA20) .......................... 120V 60Hz

FC10 & HC10 Cable Cutters

Whether the foot-operated FC10 or the hand-operated HC10, these cutters provide clean, square cutting of a variety of different wires and cables.

Specifications
Max. blade opening .................. 1.00” diameter (31.75mm)
Min. material size .................. 0.010” diameter (0.254mm)

Ordering information
AR5700 (HC10) ............................. hand operated
AR5800 (FC10) ............................. foot operated
IR8775 .......................... conversion kit, changes HC10 to FC10

MR30A Handheld Air-Operated Cutter

Lightweight and powerful, this air-operated cutter uses 70-90 PSI to create up to 617 pounds of cutting force.

Specifications
Max. wire size .......................... 0.130” OD (3.3mmø) copper
0.110” OD (2.79mmø) steel
0.047” OD (1.19mmø) piano wire
Tool dimensions .......................... 7” (177.8mm) long, 2.20” OD (56mmø)
Tool weight .......................... 1.2 lbs. (0.544 Kg)
Air connection .......................... 1/4” NPT

Ordering information
DE0099 (MR30A) .......................... 90 PSI
CL0149 .......................... blade for center cuts
CL0158 .......................... blade for end cuts
CL0159 .......................... carbide tipped blade for diagonal cuts
WC302 Auto Wire & Tube Cutter  
Optional accessories:  
IR5171 .......................................................................................................................... Optional Urethane Drive Roller  
TR5169 .......................................................................................................................... Optional Knurled Drive Roller

CS800 Automatic Cutter & Stripper  
Optional accessories:  
IR1787 .......................................................................................................................... Carbide V Blades  
AR3950 ......................................................................................................................... WS1 Wire Straightener for material up to 3/8” (9.5mm)

RTC1 Rigid Tubing Cutter  
Optional accessories:  
TR0176 .......................................................................................................................... length stop rod

FTC1 Flexible Tubing Cutter  
Optional accessories:  
TR0176 .......................................................................................................................... length stop rod

LFTC1 Flexible Tubing Cutter  
Optional accessories:  
TR0176 .......................................................................................................................... length stop rod

WC601A Wire & Tubing Cutter  
Bushing sets:  
IR0755 ......................................................................................................................... for up to 1/8” OD (3.17mmø) material [actual size is 0.156” (3.96mm)]  
IR0756 ......................................................................................................................... for up to 1/4” OD (6.35mmø) material [actual size is 0.281” (7.14mm)]  
IR0757 ......................................................................................................................... for up to 3/8” OD (9.5mmø) material [actual size is .406” (10.3mm)]  
IR0763 ......................................................................................................................... for 1/8” - 3/8” (3.175mmø - 9.525mmø), send material for sizing  
IR0764 ......................................................................................................................... for 1/16” - 1/8” (1.60mmø-3.175mmø), send material for sizing  
IR0765 ......................................................................................................................... for 1/32”-1/16” (0.793mmø-3.175mmø), send material for sizing
Eraser offers reelers, dereelers, winders and measuring tools for a broad range of wire and cable handling needs. Manual, motorized or compensating reelers and dereelers and measuring tools work with Eraser cable processing units to provide complete combinations of material handling equipment.

CW10 Small Reeler and Dereeler

![Image of CW10 Small Reeler and Dereeler]

**Specifications**
- **Coil Dimension:**
  - Inside Diameter Variable 5” (127mmø) to 12” (305mmø)
  - Unit may be set and locked for a specific diameter
- **Capacity:**
  - Length Up to 1000’ (305M) of 1/8” (3.18mmø)diameter wire or equivalent.
  - Weight of Coil 55 lbs. (25 Kg) maximum
- **Ordering information**
  - AR6001 (CW10) ................. Small Reeler and Dereeler
  - IR0491 (Bench Stand) ............. For use with reelers, dereelers and measuring meters
  - IR0492 (Floor Stand) ............. For use with reelers, dereelers and measuring meters

CW20 Medium Reeler and Dereeler

![Image of CW20 Medium Reeler and Dereeler]

**Specifications**
- **Coil Dimension:**
  - Inside Diameter Variable 5” (127mmø) to 12” (305mmø)
  - Unit may be set and locked for a specific diameter
- **Capacity:**
  - Length Up to 1200’ (366M) of 1/4” (6.35mmø)diameter wire or equivalent.
  - Weight of Coil 60 lbs. (27.3 Kg) maximum
- **Ordering information**
  - AR7001 (CW20) ................. Medium Reeler and Dereeler
  - IR0491 (Bench Stand) ............. For use with reelers, dereelers and measuring meters
  - IR0492 (Floor Stand) ............. For use with reelers, dereelers and measuring meters
Reelers, Dereelers & Measuring Meters

Measuring Meters

![Measuring Meters Image]

Designed to measure long lengths of wire, cable, flat cable and other flexible material, a digital counter records the amount of measured material.

Specifications
- Measure rates up to 1,000 feet (305M) per minute
- Flexible material from 1/64” (0.40mm) to 2” (50.8mm) dia. or width
- Readout: feet and inches to 9,999'11” or meters and 1/10 meters to 9,999.9M
- Accuracy: ±.5% depending on material and feed

Ordering information
- AR0610 (WMI): Measuring meter (feet/inches) with steel rollers
- AR0630 (WMIU): Measuring meter (feet/inches) with urethane rollers

Optional Parts
- IR0491: bench stand
- IR0492: adjustable floor stand

DE700 Compensating Dereeler

![DE700 Compensating Dereeler Image]

By providing fine adjustment control on the reel payout tension, this compensating dereeler prevents material overrun when used with wire cutters or cut and strip machines.

Specifications
- Max. reel diameter: 16-1/2” OD (419mmØ)
- Max. reel weight: 100 lbs. (45Kg)
- Reel hub diameter: 5/8” to 1-7/8” (16mm to 48mm)
- Max. reel width: 10-1/4” (260mm)

Ordering information
- AR0170 (DE700): Compensating dereeler
DE600 & DE600M Dereeler & Winder

Specifications
Max. reel width ........................................ 15” (381mm)
Max. reel dia........................................... 29” OD (737mmø)
Reel arbor diameter ................................ 3/4” to 2-1/8” (19mmø to 54mmø)

Ordering Information
AR5600 (DE600) ................. Manual dereeler and winder
AR5701 (DE600M) ............. Motorized dereeler and winder,
120V 60Hz

When motorized, the reeler easily reels wire or cable without operator fatigue, or dereels large amounts of wire or cable with no pulling. A handle enables manual reeling and dereeling.

DE400 Bench Mounted Dereeler

Specifications
Max. Reel dia............................................. 19” (483mmø)
Max. Reel width.......................................... 6” (152mm)
Min. Reel hub dia..................................... 11/16” (17.5mmø)
Max. Reel hub dia..................................... 6” (152mmø)
Max. reel weight....................................... 50 lbs. (23 Kg)
Overall Size ............................................. 13” x 10” x 6”
(330mm x 254mm x 152mm)
Weight ..................................................... 10 lbs. (4.5 kg)

Ordering Information
AR3801 (DE400) ......................... Reeler and dereeler
Optional Parts
IR0491 .................................................. Bench stand
IR0492 .................................................. Floor stand
TR4400 .............................................. Extension Kit
Extends Reel width from 6”(152mm) to 10”(254mm)
Reelers, Dereelers & Measuring Meters

DE100 Turntable Dereeler

The single station turntable will accommodate a reel up to 100 lbs. (45 Kg).

Specifications
- Turntable Diameter: 8" (203mm)
- Overall Size: 9" x 10-1/2" (229mm x 267mm)
- Max. reel weight: 100 lbs. (45 Kg)

Ordering information
AR0010 (DE100) Single Station Dereeler

Wire Straightener

This unit is for use with all wire cutters, or it can be used separately. The maximum opening between rollers is 3/8" (9.5mm)

Specifications
- Wire Sizes:
  - Maximum opening between the straightening rollers is 3/8" (9.5mm). Wire size is dependent on flexibility and degree of straightness.
  - Minimum opening between the straightening rollers is zero
- Size: 5-3/8" x 3-3/8" x 2-3/4 (136mm x 85mm x 70mm)
- Weight: 3 1/4 pounds

Ordering information
AR3950 (WS1) Wire Straightener
Whether you’re working with coaxial, extruded, or magnet/enamel wire or cable, Eraser offers a wide range of stripping options. Designed to our exacting specifications to meet your specific needs, our complete line of blade, thermal, or chemical strippers features more than 40 products.

**Coaxial Wire & Cable Strippers**

### 824 Portable Coaxial Cable Stripper

This portable, two pound unit can be used to strip coaxial cables, including RGU, semi-rigid, plenum, and heliax. Unit comes with carrying case, charger and adapter cord.

**Specifications**

<table>
<thead>
<tr>
<th>Max. cable size</th>
<th>0.430” OD (10.9mmØ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. cable size</td>
<td>0.030” OD (0.76mmØ)</td>
</tr>
<tr>
<td>Max. strip length</td>
<td>0.965” (24.5mm) standard, longer lengths available as special</td>
</tr>
<tr>
<td>Min. strip length</td>
<td>0.050” (1.27mm) dep. on material, diameter and construction</td>
</tr>
</tbody>
</table>

**Ordering information**

RC2000 (824) ...................................................... 110V

See page 25 for cutter head selection and options.

### 1256 Coaxial Cable Stripper

This footswitch-activated bench stripper can strip up to four levels on coaxial cable in less than five seconds.

**Specifications**

<table>
<thead>
<tr>
<th>Max. cable size</th>
<th>0.430” OD (10.9mmØ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. cable size</td>
<td>0.030” OD (0.76mmØ)</td>
</tr>
<tr>
<td>Max. strip length</td>
<td>1.75” (44.4mm) standard, longer lengths available as special</td>
</tr>
<tr>
<td>Min. strip length</td>
<td>0.050” (1.27mm) dep. on material, diameter and construction</td>
</tr>
</tbody>
</table>

**Ordering information**

RC1071 (1256) ...................................................... 120V 60Hz

RC1068 (1256) ...................................................... 120V 60Hz, 1/4” diameter drilled for extended conductor strip length

See page 25 for cutter head selection and options.
**Extruded Wire & Cable Strippers**

**CS800 Automatic Cutter & Stripper**

Fully programmable, fully electric benchtop wire cut & strip. With programmable batching and ten variable feed rates, the CS800 is the perfect production tool for complete automation.

**Specifications**
- Max. material size: 10AWG (2.58mm)
- Min. material size: 30AWG (.25mm)
- Max. cut length: 65,530 inches, 99,999cm
- Min. strip length: 0.1” (2.54mm)
- Max. strip length up to 4.0 inches (10.2cm) - wire dependent
- Tolerance: Up to 1% - wire dependent

**Ordering Information**
- AR7201 (CS800) Wire Cut & Strip 120V
- IR1791 035 ID bushings
- IR1792 047 ID bushings
- IR1797 057 ID bushings
- IR1793 098 ID bushings
- IR1794 116 ID bushings
- IR1798 151 ID bushings
- IR1799 .203 ID bushings
- IR1795 .250 ID bushings

**C100S Rotary Wire Stripper**

This unit features convenient adjustment knobs for strip length and blade depth adjustments that are easily made while this wire stripper and twister is running.

**Specifications**
- Max. wire size over insulation: 0.228” OD (5.79mm)
- Min. wire size over insulation: 0.028” OD (0.071mm)
- Max. strip length: 1-1/2” (38mm)
- Min. strip length: varies from 3/16” (4.7mm) on a 28 AWG (0.33mm) wire to 5/16” (7.9mm) on a 14 AWG (1.63mm) wire

**Ordering Information**
- AR2171 (C100S) 120V 60Hz

**See page 26 for wire guide selection and optional parts.**

**C200 & C300 Wire Strippers**

Strips most insulation from solid and stranded wires, Teflon, P.T.F.E., PVC, nylon, rubber, KEL-F, miniature coax, coaxial cables, shielded wires and cables.

**Specifications**
- Max. wire size over insulation: 0.265” OD (6.73mm)
- Min. wire size over insulation: 0.028” OD (0.071mm)
- Max. conductor dia: 0.219” OD (5.5mm)
- Max. strip length (w/o strip stop): 2-1/2” (63.5mm)
- Min. strip length: 0.1” (.254mm), dep. on insulation thickness

**Ordering Information**
- AR4901 (C200) single head stripper, 120V 60Hz
- AR9501 (C300) triple head stripper, 120V 60Hz

**See page 26 for wire guide selection and optional parts.**
LS10 & LSR10 Cable Strippers

Hand operated with blades that are quickly changed and adjusted, these strippers provide a clean strip in one simple motion.

Specifications
Max. diameter of conductor (all)..... 1.120” OD (30.5mmø)
Max. diameter of jacket (LS10) ........ 1.25” OD (31.8mmø)
Max. diameter of jacket (LSR10) ...... 1.06” OD (26.9mmø)
Max. strip length* (all).................. 3 3/8” (86.4mm)

Ordering information
AR0240 (LS10) ..................... standard cable clamps
AR0260 (LSR10) .................... rubber covered cable clamps
to prevent marking the cable
See page 25 for die blade selection.

*Strip length maximum is for one cycle of the machine. Dependent on cable type and size, strip length may be increased by cycling the machine more than once.

LSA20 & LSAR20 Cable Stripper

These air-operated units are for precise wire and cable stripping, with blade options available to cover most applications.

Specifications
Max. diameter of conductor .......... 1.20” OD (30.5mmø)
Max. diameter of jacket............... 1.25” OD (31.8mmø)
Max. strip length* .................... 3 3/8” (86.4mm)
Operation ............................. air operated, 90 P.S.I.

Ordering information
AR6800 (LSA20).................... standard serrated cable clamps
AR6700 (LSAR20).................. with rubber covered cable clamps
to prevent marking the cable

Optional Parts
PR0003 ............................. air filter, regulator and lubricator
PR3623 ............................. six-foot air hose with quick disconnect
See page 25 for die blade selection.

*Strip length maximum is for one cycle of the machine. Dependent on cable type and size, strip length may be increased by cycling the machine more than once.
BTS1 Thermal Wire Stripper

With a variable temperature setting, this stripper is ideal for use on solid and stranded wires, and small cables.

Specifications
Wire size .............................. up to 1/2" OD (12.7mmø)
Min. wire size ......................... 36 AWG (0.13mmø)
Max. strip length ...................... 1-1/2" (38mm), or unlimited with optional 90° element adapters

Ordering information
AR0111 (BTS1) ............................... 120V 60Hz

Optional Parts
IR1479 ... right angle adaptor kit for unlimited strip lengths
IR1473 ...................................... one pair of replacement elements
IR1474 ..... small die element set (.050", .080", .102" dia.)
IR1475 ..... large die element set (.120", .140", .160" dia.)
IR1491 ............................................. foot switch
AA0020 ..................... Coarse Eraser Brush to clean elements

HTS1 Thermal Wire Stripper

Lightweight, hand-held tools are cradle activated with low cost replaceable elements.

Specifications
Wire size (HTS1) ........................ 5/16" to 43AWG (7.9 - 0.056mmø)
Strip length .................................. up to 1" (25.4mm)

Ordering information
AR0131 (HTS1C) ...................... Cradle activated, 120V 50/60Hz

All units have IR5023 un-notched elements installed
See page 25 for elements and optional parts.
### Magnet/Enamel Wire Strippers

#### L2AS Bench Wire Stripper

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Wire size: 8 to 4 AWG (3.25mm to 5.18mm)</th>
<th>Max. strip length: 1-1/2” (38mm), 1-5/16” (33.3mm) with strip length stop</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Ordering information</th>
<th>AR2061 (L2AS)</th>
<th>120V 60Hz</th>
</tr>
</thead>
</table>

See page 27 for insert selection.

#### L2S Bench Wire Stripper

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Wire size: 29 to 8 AWG (0.28mm to 3.25mm)</th>
<th>Max. strip length: 3-1/2” (89mm), 1-5/16” (33.3mm) with strip length stop</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Component lead diameter</th>
<th>0.0112” to 0.114” OD (0.28mm to 2.90mm)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Max. cleaning length</th>
<th>2-1/2” (63.5mm)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Close-up cleaning</th>
<th>flush with component body or length stop permits precise cleaning of only part of lead</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Ordering information</th>
<th>AR2051 (L2S)</th>
<th>120V 60Hz</th>
</tr>
</thead>
</table>

See page 27 for insert selection.

#### PL3S Portable Wire Stripper

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Wire size: 29 to 14 AWG (0.28mm to 1.63mm)</th>
<th>Max. strip length: 1-3/8” (34.9mm) no strip length stop available</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Ordering information</th>
<th>AR2061 (PL3S)</th>
<th>120V 60Hz</th>
</tr>
</thead>
</table>

See page 27 for insert selection.
**RT2S Magnet Wire Stripper**

In addition to insulation stripping, the RT2S can clean and remove oxidation from leads as small as 0.001” in diameter.

**Specifications**
- Max. wire size: 28 AWG (0.33mmØ)
- Min. wire size: 48 AWG (0.03mmØ)
- Strip length: unlimited
- Close-up stripping: within 1/8” to 3/16” (3.2mm to 4.76mm) depending on size of coil body
- Component lead diameter: 0.0012” to 0.013” OD (0.03 to 0.33mm)
- Component lengths: infinite, will clean to within 1/8” (3.2mm) of component body

**Ordering information**
AR0221 (RT2S) ............................................ 120V 60Hz
See page 28 & 29 for wheel selection.

---

**DCF Multi-voltage Wire Strippers**

These variable-speed units are ideal for production and repair stripping of armatures, coils, chokes, transformers, relays, and solenoids.

**Specifications for DCF1, DCF2/3, DCF4**
- Model: 35 to 15 AWG (0.14mm to 1.45mm Ø)
- DCF2/3: 32 to 12 AWG (0.20mm to 2.06mm Ø)
- DCF4: 29 to 9 AWG (0.28mm to 2.90mm Ø)
- Strip length:
  - without strip length stop: 0 to 2-1/2” (64mm)
  - with strip length stop: 3/32” to 1-9/16” (2.38 to 39.69mm)
- with motor armature drilled: infinite
- max. wire size: 13 AWG (1.83mm Ø)
- Power source: multi-voltage 120/220/240V 50/60Hz

**Ordering information for DCF1**
AR4500 (DCF1) ......... stripper, drilled multi-volt power unit
AR4501 (DCF1) .......... stripper, multi-voltage power unit
AR4300 (DCF2/3) ......... stripper, drilled, multi-volt power unit
AR4301 (DCF2/3) ......... stripper, multi-voltage power unit
AR4400 (DCF4) .......... stripper, drilled multi-volt power unit
AR4401 (DCF4) .......... stripper, multi-voltage power unit
IR7000 ...... multi-voltage power unit and bench holder only

---

**DCF Multi-voltage Wire Strippers**

Uses a rotating carbide rasp head to strip square, rectangular, flat magnet or enamel wire insulation.

**DCF Multi-voltage Wire Strippers**

**DCF Specifications**
- DCF Single Voltage Units: Wire sizes
- Wire size: Strip to max. square section 3/4” (19mm)
- Strip length: unlimited
- DCF Power source: multi-voltage 120/220/240V 50/60Hz

**Ordering information for DCFR**
AR4801 (DCF) .......... stripper, with multi-voltage power supply unit
DSP1 Stripping Pot

These units use Dip Strip to chemically remove insulation from almost all magnet and enamel wires, with no wire damage.

DSP2 & DSP3 Stripping Pots

The temperature control feedback offers precise settings for critical stripping applications and repeatability.

Specifications

Stripping pot
Temperature range (model dependent)......100° to 800°F (37.8° to 426.6°C) internal
Int. dimensions ....................3” dia. (76.2mm) x 2-1/2” (57.1mm) deep
Overall size (vessel only) ...............6” (152.4mm) high x 6-3/16” dia. (157.1mm)

Dip strip
Melting temperature..........................500°F (260°C)
Normal use temperature......................700° to 750°F (371° to 399°C)
Max. operating temperature..................820°F (438°C)

Ordering information

AR1211 (DSP1)......120V 50/60Hz, standard temp. control
AR1212 (DSP1)................................220/240V 50/60Hz, standard temp. control
AR1221 (DSP2)......120V 50/60Hz, feedback temp. control
AR1222 (DSP2)................................220/240V 50/60Hz, feedback temp. control
AR1232 (DSP3).............220/240V 50/60Hz, high output

Optional Parts for DSP 1, 2, & 3

* BR1301.................................Dip Strip, 2 lb. bag (908g)
* BR1302.................................Dip Strip, 1 lb. bag (454g)
BR1440.................................Dip Clean 2, 1 pint
BR1441.................................Dip Clean 2, 1 gallon
PR1403.................................Dip Strip Neutralizer Kit
TR1409..............................Replacement Neutralizer for Kit 1 lb. bag (454g)

*Items are considered hazardous materials and must be shipped separately from other product orders.
### D9 Twin Wheel Stripper

**Specifications**
- Stripper type: twin wheel offset for unlimited strip length
- Max. wire size: 4 AWG (5.2mmø)
- Min. wire size: 35 AWG (0.14mmø)
- Rectangular wire:
  - Max. wheel opening: 1/4" (6.35mm)
  - Max. material width: 1" (25.4mm)
- Strip length: unlimited

**Ordering information**
- AR0701 (D9) ........................................ 120V 60Hz
- See page 28 & 29 for wheel selection.

### DV1 Wire Stripper with Dust Collector

**Specifications**
- Stripper type: twin wheel stripper with dust collector
- Max. wire size: 4 AWG (5.2mmø)
- Min. wire size: 35 AWG (0.14mmø)
- Rectangular wire:
  - Max. wheel opening: 1/4" (6.35mm)
  - Max. material width: 1" (25.4mm)
- Strip length w. mini stop: 3/8" to 1-3/4" (9.5mm to 44mm)
- Strip length w. reg. stop: 5/8" to 2-1/2" (16mm to 63mm)

**Ordering information**
- AR0501 (DV1) ........................................ 120V 60Hz
- See page 28 & 29 for wheel selection.

### D1 Wheel Stripper

**Specifications**
- Stripper type: twin wheel stripper with length stop
- Max. wire size: 4 AWG (5.2mmø)
- Min. wire size: 35 AWG (0.14mmø)
- Rectangular wire:
  - Max. thickness: 1/4" (6.35mm)
  - Max. width: 1" (25.4mm)
- Strip length w. mini stop: 3/8" to 1-3/4" (9.5mm to 44mm)
- Strip length w. reg. stop: 5/8" to 2-1/2" (16mm to 63mm)

**Ordering information**
- AR0401 (D1) ........................................ 120V 60Hz
- See page 28 & 29 for wheel selection.
K8A Rotary Blade Stripper

The air-operated K8A uses a four-blade head to strip either extruded wires, or magnet and enamel wires.

Specifications
Extruded wires and built-up insulation
- Wire size ............... 38 to 8 AWG (0.10mm to 3.25mmø)
  or up to 3/8” OD (9.5mmø)
- Strip length ...................... up to 1-3/8” (34mm)
Film insulated and magnet wires
- Wire size ............ 28 to 11 AWG (0.33mm to 2.31mmø)
- Strip length ....................... up to 1-3/8” (34mm),
  infinite strip lengths possible if length stop is removed

Ordering Information
AR1641 (K8A) ....................... 120V 60Hz, 90 PSI
See page 26 for blade selection.
L4 Portable Insert
Wire Stripper

Removes most types of film insulation, these portable units allow close-up stripping flush to a coil body or bobbin.

<table>
<thead>
<tr>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wire size (dependent on insert selected)</td>
</tr>
<tr>
<td>L4 ................................... 29 to 8 AWG (0.28mm to 3.25mmø)</td>
</tr>
<tr>
<td>Max. strip length .................. 3” (76.2mm)</td>
</tr>
<tr>
<td>Power ................................ air operated</td>
</tr>
</tbody>
</table>

Ordering information
AR0180 (L4) ......................... rotary stripper, 90 P.S.I.
PR3623 .................... Six-foot Air Hose with quick disconnect
See page 27 for insert selection.

PD9 Portable Air-Operated Stripper

This compact, lightweight tool quickly strips film type insulation from round and rectangular wires.

<table>
<thead>
<tr>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wire size ...................... 32 to 4 AWG (0.20 to 5.18mmø)</td>
</tr>
<tr>
<td>Square &amp; rectangular wire ..... up to 1/4” x 3/4” (6.35mm x 19.05mm)</td>
</tr>
<tr>
<td>Strip length ................... unlimited</td>
</tr>
<tr>
<td>Hose ................................ 6’ (1.8M) of 3/8” OD (9.5mmø) air hose</td>
</tr>
<tr>
<td>Power ............................... 15,000 RPM, air motor requiring up to 90 PSI at 32 CFM</td>
</tr>
</tbody>
</table>

Ordering information
AR4000 (PD9) ....................... air operated stripper

Optional Parts
PR0003 ......................... air filter, regulator and lubricator
See page 28 & 29 for wheel selection.
Part Specifications for Wire & Cable Strippers

Model 824
Cutter head (one required)
R13040 ................... for use on single level semi-rigid
R13041 ................... for use on two level semi-rigid
R13042 ................... for use on single level coax
R13043 ................... for use on two level coax
R13044 ................... for use on two level coax (braid exposed)
R13045 ................... for use on three level coax
R12047 ................... for strip length of 0.070" (1.78mm)
R12056 ................... for UV or V size hole

Optional Parts
R15000 ................... additional standard battery w/o charger
R12040 ................... additional standard battery w/110V trickle charger
R10056 ................... AC to DC power supply 120V 60Hz
R10057 ................... AC to DC power supply 220/230V 50Hz, European plug
RP5710 ................... trickle charger, 110V 60Hz
RP2036 ................... trickle charger, European plug
R10091 ................... rapid charger, 110V 60Hz
R16711 ................... replacement blade
R13339 ................... replacement blade
R16713 ................... Set of 3 replacement blades

Model 1256
Cutter head (one required)
R14040 ................... for use on single level semi-rigid
R14041 ................... for use on two level semi-rigid
R14042 ................... for use on single level coax
R14043 ................... for use on two level coax
R14044 ................... for use on two level coax (braid exposed)
R14045 ................... for use on three level coax
R12057 ................... for strip length of 0.070" (1.78mm)
or less between blades
R12053 ................... for UV or V size hole
R11040 ................... quick release coupling

Optional Parts
R16711 ................... replacement blade
R13339 ................... replacement blade
R16713 ................... Set of 3 replacement blades

LS10, LSR10, LSA20 & LSAR20
Die blade selection (one required)

<table>
<thead>
<tr>
<th>Diameter of die</th>
<th>parallel blades</th>
</tr>
</thead>
<tbody>
<tr>
<td>IR1702</td>
<td>0.063-0.074&quot; OD (1.60-1.88mm)</td>
</tr>
<tr>
<td>IR1707</td>
<td>0.075-0.102&quot; OD (1.91-2.59mm)</td>
</tr>
<tr>
<td>IR1709</td>
<td>0.103-0.123&quot; OD (2.62-3.12mm)</td>
</tr>
<tr>
<td>IR1710</td>
<td>0.124-0.142&quot; OD (3.15-3.61mm)</td>
</tr>
<tr>
<td>IR1711</td>
<td>0.143-0.183&quot; OD (3.63-4.65mm)</td>
</tr>
<tr>
<td>IR1712</td>
<td>0.184-0.208&quot; OD (4.67-5.28mm)</td>
</tr>
<tr>
<td>IR1713</td>
<td>0.209-0.237&quot; OD (5.31-6.02mm)</td>
</tr>
<tr>
<td>IR1714</td>
<td>0.238-0.285&quot; OD (6.05-7.24mm)</td>
</tr>
<tr>
<td>IR1715</td>
<td>0.286-0.327&quot; OD (7.26-8.31mm)</td>
</tr>
<tr>
<td>IR1716</td>
<td>0.328-0.370&quot; OD (8.33-9.40mm)</td>
</tr>
<tr>
<td>IR1717</td>
<td>0.371-0.416&quot; OD (9.42-10.57mm)</td>
</tr>
<tr>
<td>IR1718</td>
<td>0.417-0.448&quot; OD (10.59-11.38mm)</td>
</tr>
<tr>
<td>IR1719</td>
<td>0.449-0.495&quot; OD (11.40-12.57mm)</td>
</tr>
<tr>
<td>IR1720</td>
<td>0.496-0.558&quot; OD (12.60-14.17mm)</td>
</tr>
<tr>
<td>IR1721</td>
<td>0.559-0.620&quot; OD (14.20-15.75mm)</td>
</tr>
<tr>
<td>IR1722</td>
<td>0.621-0.714&quot; OD (15.77-18.14mm)</td>
</tr>
<tr>
<td>IR1723</td>
<td>0.715-0.792&quot; OD (18.16-20.12mm)</td>
</tr>
<tr>
<td>IR1724</td>
<td>0.793-0.870&quot; OD (20.14-22.10mm)</td>
</tr>
<tr>
<td>IR1728</td>
<td>0.872-1.021&quot; OD (22.19-26.00mm)</td>
</tr>
</tbody>
</table>

Optional Parts
IR0658 ................... table and clamp assembly
IR1507 ................... length stop

HTS1 & HTS2 Thermal Wire Strippers
Optional Parts
IR5023 ................... replacement set un-notched elements
IR1399 .... small die element set (22, 24, 26, 28, 30AWG)
IR1405 ........ large die element set (14, 16, 18, 20AWG)
AA0020 ............ Coarse Eraser brush to clean elements
Part Specifications for Wire & Cable Strippers

C100S

Wire guide selection (one required)

<table>
<thead>
<tr>
<th>Wire guide</th>
<th>Outside diameter of wire</th>
</tr>
</thead>
<tbody>
<tr>
<td>IR8701</td>
<td>0.233-0.216&quot; (5.92-5.49mm)</td>
</tr>
<tr>
<td>IR8702</td>
<td>0.215-0.208&quot; (5.46-5.28mm)</td>
</tr>
<tr>
<td>IR8704</td>
<td>0.203-0.201&quot; (5.16-5.11mm)</td>
</tr>
<tr>
<td>IR8705</td>
<td>0.200-0.196&quot; (5.08-4.98mm)</td>
</tr>
<tr>
<td>IR8706</td>
<td>0.195-0.191&quot; (4.95-4.85mm)</td>
</tr>
<tr>
<td>IR8707</td>
<td>0.190-0.186&quot; (4.83-4.72mm)</td>
</tr>
<tr>
<td>IR8708</td>
<td>0.185-0.181&quot; (4.69-4.59mm)</td>
</tr>
<tr>
<td>IR8709</td>
<td>0.180-0.175&quot; (4.57-4.45mm)</td>
</tr>
<tr>
<td>IR8710</td>
<td>0.174-0.168&quot; (4.42-4.27mm)</td>
</tr>
<tr>
<td>IR8711</td>
<td>0.167-0.164&quot; (4.24-4.17mm)</td>
</tr>
<tr>
<td>IR8712</td>
<td>0.163-0.156&quot; (4.14-3.96mm)</td>
</tr>
<tr>
<td>IR8713</td>
<td>0.155-0.151&quot; (3.94-3.84mm)</td>
</tr>
<tr>
<td>IR8714</td>
<td>0.150-0.144&quot; (3.81-3.66mm)</td>
</tr>
<tr>
<td>IR8715</td>
<td>0.143-0.139&quot; (3.63-3.53mm)</td>
</tr>
<tr>
<td>IR8716</td>
<td>0.138-0.135&quot; (3.51-3.43mm)</td>
</tr>
<tr>
<td>IR8717</td>
<td>0.134-0.131&quot; (3.40-3.33mm)</td>
</tr>
<tr>
<td>IR8718</td>
<td>0.130-0.120&quot; (3.30-3.05mm)</td>
</tr>
<tr>
<td>IR8719</td>
<td>0.119-0.115&quot; (3.02-2.92mm)</td>
</tr>
<tr>
<td>IR8720</td>
<td>0.114-0.111&quot; (2.90-2.82mm)</td>
</tr>
<tr>
<td>IR8721</td>
<td>0.110-0.106&quot; (2.79-2.69mm)</td>
</tr>
<tr>
<td>IR8722</td>
<td>0.105-0.101&quot; (2.67-2.57mm)</td>
</tr>
<tr>
<td>IR8723</td>
<td>0.100-0.096&quot; (2.54-2.44mm)</td>
</tr>
<tr>
<td>IR8724</td>
<td>0.095-0.091&quot; (2.41-2.31mm)</td>
</tr>
<tr>
<td>IR8725</td>
<td>0.090-0.084&quot; (2.29-2.13mm)</td>
</tr>
<tr>
<td>IR8726</td>
<td>0.083-0.077&quot; (2.11-1.96mm)</td>
</tr>
<tr>
<td>IR8727</td>
<td>0.076-0.073&quot; (1.93-1.85mm)</td>
</tr>
<tr>
<td>IR8728</td>
<td>0.072-0.068&quot; (1.83-1.73mm)</td>
</tr>
<tr>
<td>IR8729</td>
<td>0.067-0.062&quot; (1.70-1.57mm)</td>
</tr>
<tr>
<td>IR8730</td>
<td>0.061-0.057&quot; (1.55-1.45mm)</td>
</tr>
<tr>
<td>IR8731</td>
<td>0.056-0.050&quot; (1.42-1.27mm)</td>
</tr>
<tr>
<td>IR8732</td>
<td>0.049-0.041&quot; (1.24-1.04mm)</td>
</tr>
<tr>
<td>IR8733</td>
<td>0.040-0.037&quot; (1.02-0.94mm)</td>
</tr>
<tr>
<td>IR8734</td>
<td>0.036-0.034&quot; (0.91-0.86mm)</td>
</tr>
<tr>
<td>IR8735</td>
<td>0.033-0.030&quot; (0.84-0.76mm)</td>
</tr>
<tr>
<td>IR8736</td>
<td>0.029-0.026&quot; (0.74-0.66mm)</td>
</tr>
<tr>
<td>IR8737</td>
<td>0.025-0.020&quot; (0.64-0.51mm)</td>
</tr>
</tbody>
</table>

Optional parts

IR8190 .... complete set of 37 wire guides in plastic box
IR4655 ....... standard 50° blade with pivot pin
IR4660 ........ blade for thin or film insulation
IR7978 ....... special short blade for very fine fragile wires

C200 & C300

Wire guide selection

<table>
<thead>
<tr>
<th>Wire guide</th>
<th>Outside diameter of wire</th>
</tr>
</thead>
<tbody>
<tr>
<td>IR2301</td>
<td>0.022-0.020&quot; OD (0.56-0.51mm)</td>
</tr>
<tr>
<td>IR2302</td>
<td>0.029-0.023&quot; OD (0.74-0.58mm)</td>
</tr>
<tr>
<td>IR2303</td>
<td>0.036-0.030&quot; OD (0.91-0.76mm)</td>
</tr>
<tr>
<td>IR2304</td>
<td>0.046-0.037&quot; OD (1.17-0.94mm)</td>
</tr>
<tr>
<td>IR2305</td>
<td>0.056-0.047&quot; OD (1.42-1.19mm)</td>
</tr>
<tr>
<td>IR2306</td>
<td>0.064-0.057&quot; OD (1.63-1.45mm)</td>
</tr>
<tr>
<td>IR2307</td>
<td>0.072-0.065&quot; OD (1.83-1.65mm)</td>
</tr>
<tr>
<td>IR2308</td>
<td>0.083-0.073&quot; OD (2.11-1.85mm)</td>
</tr>
<tr>
<td>IR2309</td>
<td>0.095-0.094&quot; OD (2.41-2.13mm)</td>
</tr>
<tr>
<td>IR2310</td>
<td>0.105-0.096&quot; OD (2.67-2.44mm)</td>
</tr>
<tr>
<td>IR2311</td>
<td>0.119-0.106&quot; OD (3.02-2.69mm)</td>
</tr>
<tr>
<td>IR2312</td>
<td>0.130-0.120&quot; OD (3.30-3.05mm)</td>
</tr>
<tr>
<td>IR2313</td>
<td>0.143-0.131&quot; OD (3.63-3.33mm)</td>
</tr>
<tr>
<td>IR2314</td>
<td>0.155-0.144&quot; OD (3.94-3.66mm)</td>
</tr>
<tr>
<td>IR2315</td>
<td>0.167-0.156&quot; OD (4.24-3.96mm)</td>
</tr>
<tr>
<td>IR2316</td>
<td>0.185-0.168&quot; OD (4.70-4.27mm)</td>
</tr>
<tr>
<td>IR2317</td>
<td>0.199-0.186&quot; OD (5.05-4.72mm)</td>
</tr>
<tr>
<td>IR2318</td>
<td>0.215-0.200&quot; OD (5.46-5.08mm)</td>
</tr>
<tr>
<td>IR2319</td>
<td>0.228-0.216&quot; OD (5.79-5.49mm)</td>
</tr>
<tr>
<td>IR2320</td>
<td>0.240-0.229&quot; OD (6.10-5.82mm)</td>
</tr>
<tr>
<td>IR2321</td>
<td>0.251-0.241&quot; OD (6.38-6.12mm)</td>
</tr>
<tr>
<td>IR2322</td>
<td>0.260-0.252&quot; OD (6.60-6.40mm)</td>
</tr>
</tbody>
</table>

Optional Parts

IR0085 ............... Set of all 22 wire guides
IR8631 ............... set of two replacement carbide blades
IR8632 ............... set of six replacement carbide blades
IR0703 ............... complete faceplate assembly

TR0705 ................ replacement alignment tool for C200 and C300

K8A

Blade selection (one required)

<table>
<thead>
<tr>
<th>Blade selection</th>
<th>Wire gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>IR0318</td>
<td>strips wire 38-8 AWG (0.10-3.25mm)</td>
</tr>
<tr>
<td>IR0319</td>
<td>strips wire 11-15 AWG (2.31-1.45mm)</td>
</tr>
<tr>
<td>IR0321</td>
<td>strips wire 16-20 AWG (1.30-0.81mm)</td>
</tr>
<tr>
<td>IR0323</td>
<td>strips wire 25-28 AWG (0.46-0.33mm)</td>
</tr>
<tr>
<td>IR0324</td>
<td>custom stripping blades, send material for sizing</td>
</tr>
</tbody>
</table>

Optional Parts

PR0003 ............... air filter, regulator and lubricator
## Part Specifications for Wire & Cable Strippers

### L1, L2S, L2AS, L4, L4A, PL3S

**Insert selection (one required)**

<table>
<thead>
<tr>
<th>Wire Size</th>
<th>Heavy Duty Grade Inserts</th>
<th>Machine Used On</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Concave Face</td>
<td>Flat Face</td>
</tr>
<tr>
<td>29-24 AWG (0.28-0.51mmø)</td>
<td>L30HC-IR1951</td>
<td>L30HF-IR1961</td>
</tr>
<tr>
<td>24-20 AWG (0.51-0.81mmø)</td>
<td>L35HC-IR1952</td>
<td>L35HF-IR1962</td>
</tr>
<tr>
<td>20-16 AWG (0.81-1.30mmø)</td>
<td>L31HC-IR1953</td>
<td>L31HF-IR1963</td>
</tr>
<tr>
<td>15-13 AWG (1.45-1.83mmø)</td>
<td>L33HC-IR1954</td>
<td>L33HF-IR1964</td>
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<tr>
<td>11-9 AWG (2.31-2.90mmø)</td>
<td>L34HC-IR1956</td>
<td>L34HF-IR1966</td>
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<tr>
<td>9-8 AWG (2.90-3.25mmø)</td>
<td>L37HC-IR1957</td>
<td>L37HF-IR1967</td>
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<tr>
<td>8-6 AWG (3.25-4.11mmø)</td>
<td>L39HC-IR1958</td>
<td>L39HF-IR1968</td>
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<td>5-4 AWG (4.62-5.18mmø)</td>
<td>L40HC-IR1959</td>
<td>L40HF-IR1969</td>
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<table>
<thead>
<tr>
<th>Wire Size</th>
<th>Carbide Tipped Inserts</th>
<th>Machine Used On</th>
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<tr>
<td></td>
<td>Concave Face</td>
<td>Flat Face</td>
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<tr>
<td>29-24 AWG (0.28-0.51mmø)</td>
<td>L30CC-IR9007</td>
<td>L30CF-IR9008</td>
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<td>24-20 AWG (0.51-0.81mmø)</td>
<td>L35CC-IR9007</td>
<td>L35CF-IR9018</td>
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<td>20-16 AWG (0.81-1.30mmø)</td>
<td>L31CC-IR9027</td>
<td>L31CF-IR9028</td>
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<tr>
<td>15-13 AWG (1.45-1.83mmø)</td>
<td>L33CC-IR9037</td>
<td>L33CF-IR9038</td>
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<td>13-11 AWG (1.83-2.31mmø)</td>
<td>L38CC-IR9047</td>
<td>L38CF-IR9048</td>
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<tr>
<td>11-9 AWG (2.31-2.90mmø)</td>
<td>L34CC-IR9057</td>
<td>L34CF-IR9058</td>
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# Part Specifications for Wire & Cable Strippers

## FybRglass® Wheels

<table>
<thead>
<tr>
<th>Part #</th>
<th>Material Grade</th>
<th>Size (Inches)</th>
<th>Size (mm)</th>
<th>Machine</th>
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<td>AH</td>
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<td>AE0036</td>
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<td>AE0067</td>
<td>553</td>
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<td>5/8</td>
<td>1/2</td>
</tr>
</tbody>
</table>

## Wheel Dressers

AR2701.................................................. Wheel dresser and handle for twin wheel strippers with wheels over 1” (25mm) wide
AR2702.............................................. Packet of 10 wheel dresser refills for use with wheel dresser for wheels over 1” (25mm) wide
AR2901.................................................. Wheel dresser and handle for twin wheel strippers with wheels under 1” (25mm) wide
AR0320.............................................. Packet of 10 wheel dresser refills for use with wheel dresser for wheels under 1” (25mm) wide
### Wire Wheels

<table>
<thead>
<tr>
<th>Part #</th>
<th>Size (Inches)</th>
<th>Size (mm)</th>
<th>Machine</th>
</tr>
</thead>
<tbody>
<tr>
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<td>W</td>
<td>AH</td>
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<td>AC1229</td>
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<td>3/16</td>
<td>25/64</td>
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<td>AC1308</td>
<td>1 3/8</td>
<td>3/4</td>
<td>.24</td>
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<td>AC1223</td>
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<tr>
<td>AC2042</td>
<td>2</td>
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<td>1/2</td>
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</tbody>
</table>

### Wire Wheel Brush Fill Size Guide

- **.005** .................................................................................................................................Fine wire stripping and braid combing
- **.008** .........................................................................................................................................General purpose
From our patented Glo-Ring™ infrared heating technology to a wide range of ceramic heating units for industrial applications, Eraser offers a comprehensive line of heating equipment. All provide effective heating performance that is quick, quiet and energy efficient. The Glo-Ring is perfect for heat shrinking, plastic tube bending, soldering, adhesive curing, solder preforms, and butt welding.

**Triple Element Bench Glo-Ring**

For shrinking long length of heat shrink tubing and other applications, this bench Glo-Ring has roller guides to keep the work piece centered within the heating elements.

**Specifications**
- Heat source: quartz encapsulated heating elements
- Temperature range: adjustable to 1,500°F (815°C)
- Heating elements: open and close around material using hand switch or foot pedal (see “Continuous Elements” section for size options)

**Ordering information**
- AH2711 (Triple Element Glo-Ring)................. 120V 60Hz

Optional:
- IH0129 (Foot activation switch)... For bench Glo-Ring units

*Elements and guards are sold separately from unit.*

**Single Element Bench Glo-Ring**

This unit is ideal for smaller production applications that require the stability and convenience of a bench machine. Perfect for clean room use.

**Specifications**
- Heat source: quartz encapsulated heating elements
- Temperature range: adjustable to 1,500°F (815°C)
- Heating elements: open and close around material using hand switch or foot pedal (see “Continuous Elements” section for size options)

**Ordering information**
- AH2401 (Single Element Glo-Ring)................. 120V 60Hz

*Elements and guards are sold separately from unit.*

**Hand-Held Glo-Ring**

Utilizing the same Glo-Ring technology as the triple- and single-element units, this portable tool can be taken to the production site for added convenience.

**Specifications**
- Heat source: quartz encapsulated heating elements
- Temperature range: adjustable to 1,500°F (815°C)
- Heating elements: open and close around material using hand switch (see "Intermittent Elements" section for size options)

**Ordering information**
- AH2001 (Hand-Held Glo-Ring)................. 120V 50/60Hz, with temp. control
- AH1901 (Hand-Held Glo-Ring)............... 120V 50/60Hz

*Elements and guards are sold separately from unit.*
Available in various intermittent and continuous configurations, all Glo-Ring elements are designed for long-life and optimum performance.

### Elements & Wire Guards (1/2” & 1”)

<table>
<thead>
<tr>
<th>Ordering Information</th>
<th>Description</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Round, continuous, one pair</td>
<td>IH6515</td>
<td>½” (12.7mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH6516</td>
<td>½” (12.7mm), 220/240V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH5511</td>
<td>1” (25.4mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH5521</td>
<td>1” (25.4mm), 220/240V 50/60Hz</td>
</tr>
<tr>
<td>Round, intermittent, one pair</td>
<td>IH3511</td>
<td>½” (12.7mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH4511</td>
<td>1” (25.4mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH4521</td>
<td>1” (25.4mm), 230V 50/60Hz</td>
</tr>
<tr>
<td>Round, wire guards, one pair</td>
<td>IH6517</td>
<td>for use with ½” element</td>
</tr>
<tr>
<td></td>
<td>IH3551</td>
<td>for use with 1” element</td>
</tr>
</tbody>
</table>

### Elements & Wire Guards (2” & 3”)

<table>
<thead>
<tr>
<th>Ordering Information</th>
<th>Description</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Round, continuous, one pair</td>
<td>IH5512</td>
<td>2” (50.8mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH5522</td>
<td>2” (50.8mm), 220/240V 50/60Hz</td>
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<tr>
<td></td>
<td>IH5513</td>
<td>3” (76.2mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH5523</td>
<td>3” (76.2mm), 220/240V 50/60Hz</td>
</tr>
<tr>
<td>Round, intermittent, one pair</td>
<td>IH4512</td>
<td>2” (50.8mm), 120V 50/60Hz</td>
</tr>
<tr>
<td></td>
<td>IH4513</td>
<td>3” (76.2mm), 120V 50/60Hz</td>
</tr>
<tr>
<td>Round, wire guards, one pair</td>
<td>IH3552</td>
<td>for use with 2” element</td>
</tr>
<tr>
<td></td>
<td>IH3553</td>
<td>for use with 3” element</td>
</tr>
</tbody>
</table>
Wire Twisters

Designed to work with a wide range of wire types and sizes, Eraser’s line of twisters offers the highest quality and durability available. Whether used for an intensive industrial application or in a lighter production environment, our machines deliver consistent, quality twists each time.

G10S Wire Twister

This bench unit is for twisting pre-stripped stranded wires, strands of two or more wires, or wrapped shields on coaxial cables.

Specifications
Wire size .................. 26 to 12 AWG (0.41mm to 2.06mmø) based on twisting insert (see below)
Max. twist length ........ 1” (25.4mm) dep. on spacers used
Twisted pairs .......... not to exceed two 18 AWG (1.02mmø) wires
G10S comes with one set of three twist length spacers and one wire guide.

Ordering information
AR2161 (G10S) ............................................. 120V 60Hz

Optional Parts
Twisting Inserts
IR8227 ............ for wire 26 to 22 AWG (0.41 to 0.64mmø)
IR8228 ............ for wire 24 to 18 AWG (0.51mm to 1.02mmø)
IR8229 ............ for wire 18 to 12 AWG (1.02 to 2.06mmø)
TR8223 .......... replacement spacer 1/2” (12.7mm) thick
IR8224 .......... replacement spacer 1/4” (6.35mm) thick
TR8225 .......... replacement spacer 1/8” (3.18mm) thick
IR8220 .............. replacement wire guide

DCFT & DCFH Wire Twister

A lightweight, quick and easy to use hand held wire twister for twisting pairs or strands of wires.

Specifications
DCFT .................... Twist two wires 12 AWG (2.06mmø)
DCFT Twist length .................. 2-1/2” (0.64mmø)

DCFH .................... Twist two wires 20 AWG (0.81mmø)
DCFH Twist length .................. unlimited
Hook length ............... 3/8” x 1/4” (10mm x 6.35mm)
Power source ........ multi-voltage 120/220/240V 50/60Hz

Ordering information
AR4601 (DCFT) .......... Twister, multi-voltage power unit
AR4701 (DCFH) .......... Twister, multi-voltage power unit
IR7000 .......... multi-voltage power unit and bench holder only
**WT200 Automatic Wire Twister**

Comes with three sizes of wire entry guides and flexible tubes for wire clamping. The tubing ensures that no metal contacts either stripped conductors or insulation.

**Specifications**
- Max. dia. of all wires.............not to exceed equiv. of two 16 AWG (1.3mm) wires
- Max. twist length........................... 20’ (6.096M)
- Max. twist quantity................... 9,999 twists per cycle
- Twist speed .........................variable up to 26 turns per second
- Twist direction.............................. reversible

**Ordering information**
AR0200 (WT200)..........................120V 50/60Hz

**Replacement Parts**
Twisting Inserts
- IR5180.......1/8” (3.2 mm) ID clamping tube (use w/ TR8176)
- TR8176....1/8” (3.2 mm) ID wire entry guide (use w/ IR5180)
- IR5200.....3/16” (4.7 mm) ID clamping tube (use w/ TR8177)
- TR8177..3/16” (4.7 mm) ID wire entry guide (use w/ IR5200)
- IR5190.......1/4” (6.3 mm) ID clamping tube (use w/ TR8178)
- TR8178....1/4” (6.3 mm) ID wire entry guide (use w/ IR5190)

**WT300 Automatic Wire Twister**

The internal steel clamp jaws enable magnet wire, very fine or slippery wire to be twisted easily.

**Specifications**
- Max. dia. of all wires.............not to exceed equiv. of two bare ( uninsulated) 16 AWG (1.3mm) wires
- Max. twist length........................... 20’ (6.096M)
- Max. twist quantity................... 9,999 twists per cycle
- Twist speed .........................variable up to 26 turns per second
- Twist direction.............................. reversible

**Ordering information**
AR0300 (WT300)..........................120V 50/60Hz

**Replacement Parts**
Twisting Inserts
- TR0566.......................1/8” (3.2 mm) ID wire entry guide

**WT40 Automatic Wire Twister**

Using holders that are custom made for each application, the WT40 can twist together several large wires, or pre-terminated wires.

**Specifications**
- Max. dia. of all wires.............not to exceed equiv. of three 14 AWG (1.63mm) wires
- Max. twist length........................... 20’ (6.096M)
- Max. twist quantity................... 9,999 twists per cycle
- Twist speed .........................variable up to 26 turns per second

**Ordering information**
AR4240 (WT40).............................120V 50/60Hz
To Process your stripping head order accurately please provide the following:

- The actual strip dimensions, the outside diameter (O.D.) of your cable and any tolerance requirements
- Use the appropriate diagram based on the number of strip levels required
- Specify inch or metric
- Please fill out your company’s name, signature and date

Tolerance Required = +/- ._________ /Inch or Metric (Circle One)

Company Name: ____________________________
Customer Signature: ________________________  Date: ________________

Bench:   Hand:   

The Eraser Company, Inc.
123 Oliva Drive
Syracuse, NY 13221, USA
Phone: (315) 454-3237
Fax: (315) 454-3090
Website: www.eraser.com
E-mail: info@eraser.com
This is how simple it is!

- Provide us with 10 to 15 feet of your material.
- Your material is processed on the appropriate machines.
- We send back your processed material with a formal evaluation report recommending the best Eraser product for your application.

Company: ________________________________
Name: ____________________ Title: _______________
Phone: ____________________ Fax: _______________
Email Address: __________________________________
Address: _____________________________________
City: ___________________ State: _____ Zip: _______

Above: Attach business card or fill out information.

Are you currently working with a distributor?    Yes/No  If yes, who? ________________________________

Please describe your material and the processing results you would like to see...

________________________________________________________________________________________________________________________________________________

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Please send your samples to the following address:

UPS / FedEx / DHL
The Eraser Company, Inc.
Attention: Samples Department
123 Oliva Drive
Mattydale, NY 13211

USPS
The Eraser Company, Inc.
Attention: Samples Department
PO Box 4961
Syracuse, NY 13221-4961

Questions? Contact Us!
Phone: (315) 454-3237
Fax: (315) 454-3090
info@eraser.com • www.eraser.com
Eraser Customer Service

The Eraser Company takes great pride in serving you with quality products for all of your wire, cable and tube processing needs. As an ISO 9001:2015 Certified Company, we are committed to your ultimate satisfaction with the highest quality products, and superior service.

• **Take Advantage of the Industry-Leading Eraser Certification Program (E.C.P.)**
  This program will test and validate your wire, cable or tubing material specific to your business and is designed to provide you with industry-leading equipment to solve your specific production and processing needs.

• **Tune-up & Repair: Be proactive, not reactive!**
  Let our trained professionals ensure that your Eraser brand equipment is performing at its optimum level during its entire life cycle. Our preventative maintenance will extend the life of your equipment and optimize its performance.

• **Technical Information Center**
  Available on Eraser’s website, our Technical Information Center provides a wealth of information including Tips and Facts and Frequently Asked Questions about our wire, cable and tube processing equipment.

For more information about Eraser’s products and services, please visit our website at www.eraser.com.
The Eraser Company, Inc.

MAILING ADDRESS
PO Box 4961
Syracuse, NY 13221

SHIPPING ADDRESS
123 Oliva Drive
Syracuse, NY 13211

PHONE NUMBER
315-454-3237

MADE IN SYRACUSE, NY. USED AROUND THE WORLD.