

## OPERATING INSTRUCTIONS FOR DCF BLADE SETTING FIXTURES

### IR8204, IR8259, AND IR8260

This fixture may be used with all DCF magnet and enamel wire strippers to help properly readjust the stripping head when changing blades. NOTE: It is recommended that all 3 blades be changed whenever any blade needs changing.

First remove the DCF head assembly, with blades, from the handpiece. Remove the Length Stop Assembly with a flat head screwdriver. Thread the blade setting fixture up through the bottom of the head assembly until it seats. NOTE: The fixture has left hand threads.

Loosen the blade weight screw of ONE BLADE ONLY. Pull the blade up and out of the head assembly. Insert a new blade and index the blade edge to fit tight in the groove of the blade setting fixture. While holding the new blade in this position, rotate the control disc at the bottom of the head assembly until the other 2 blades close and engage the groove in the fixture. At this point, tighten the blade weight screw on the new blade. Release the control disc and repeat the procedure to replace the other 2 blades. After replacing all 3 blades, remove the blade setting fixture and close the blades down by rotating the control disc. Check that all 3 blades close evenly. If not, reinstall the blade-setting fixture and readjust as necessary.

#### WEIGHT STOP:

If desired, the head assembly may be readjusted so that the closing of the blades is limited. To do this, refer to the head assembly drawing on the DCF Operating Instructions. Loosen the 3 pan head screws holding the weight stop. Rotate the stop to desired position. Retighten the screws.



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